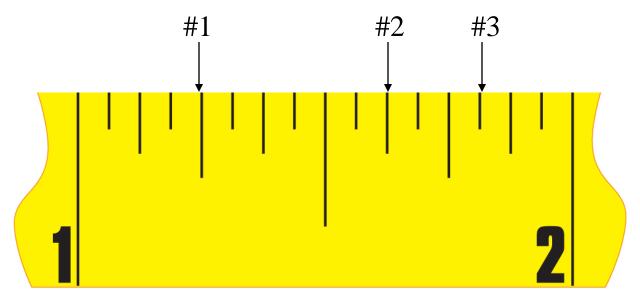
State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

# **Environmental and Natural Resource Systems**Soil and Water Management Problem-solving Exam

NOTE: Use the image below to answer questions one through four.



### Standard Tape Measure Showing Inch Breakdown

1) V	Vhat is t	the measurement of	point #1	in the	image a	bove?
------	-----------	--------------------	----------	--------	---------	-------

A) 1 1/4"

C) 1 1/16"

B) 1 1/2"

D) 1 1/8"

2) What is the measurement of point #2 in the image above?

A) 5/8"

C) 1 5/8"

B) 1 10/16"

D) 1 3/4"

- 3) What is the measurement of point #3 in the image above?
- A) 3/4"

C) 1 14/16"

B) 1 13/16"

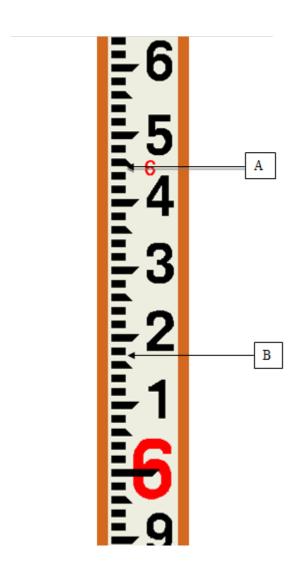
- D) 1 9/16"
- 4) What is the distance between points #1 and #3 on the tape measure?
- A) 1/2"

C) 7/16"

B) 15/32"

D) 9/16"

Note: Use this image below to answer questions five and six.



5) Using the surveying rod in the image on the previous page, what is the reading at point "A"?

A) 1.50

C) 6.05

B) 6.50

D) 6.45

6) Using the surveying rod in the image on the previous page, what is the reading at point "B"?

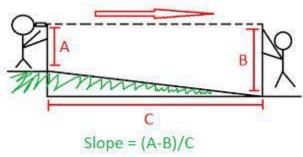
A) 1.70

C) 6.15

B) 6.17

D) 6.50

Note: Use this image below to answer question seven.



7) Assume that you are assisting on a job site and want to help prepare the site to lay a level pad of cement for a new feed silo. In order to minimize costs, you will need to determine if there is any slope over the 6' site. If there is more than 3% slope, you will need to backfill the area that slopes off to ensure that costs remain low. Using the measurements taken at A and B in the image on the previous page, what is the percent slope?

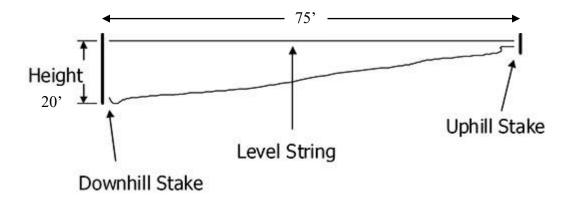
A) 0.27%

C) 2.7%

B) 0.45%

D) 4.5%

Note: Use this image below to answer question eight.



- 8) Using the information in the figure at the bottom of the previous page, calculate the percent slope for the worksite of your concrete pad.
- A) 20%

C) 75%

B) 26%

D) 95%

- 9) How many acres does one section of land contain?
- A) 660 acres

C) 640 acres

B) 740 acres

D) None of the above

10) Approximately how many acres are in a rectangular field that measures 1000 by 375 yards? Hints: Area of a rectangle is the length multiplied by the width.

1 yard = 3 feet; 1 acre =  $43,560 \text{ ft}^2$ 

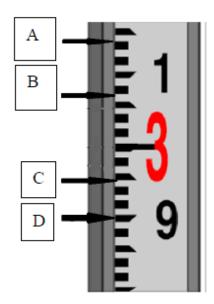
A) 8.61 acres

C) 77.48 acres

B) 17.55 acres

D) 16,355,000,000 acres

Note: Use the arrows pointing to the Philadelphia rod to answer questions eleven through fifteen.



- 11) What is the measurement scale on the rod shown?
- A) Metric

C) Standard

B) Engineer's

D) None of the above

12) What is the measurement shown for point "A"?			
C) 3 feet 1.4 inches D) 3.14 feet			
13) What is the measurement shown for point "B"?			
C) 3.07 feet D) 3.07 meters			
14) What is the measurement shown for point "C"?			
C) 2.95 feet D) 2.95 meters			
15) What is the measurement shown for point "D"?			
C) 2.90 meters D) 2 feet 9 inches			

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Electrical Systems**

#### Electrical Problem-solving Exam

1) Identify this electrical tool.



- A) Receptacle tester
- B) Volt meter
- 2) Identify this electrical tool.

- C) Digital multimeter
- D) Amperage determination tool



- A) Receptacle tester
- B) Solenoid voltage tester

- C) Outlet detector
- D) Three-pronged switch
- 3) Regarding safety labels, a label box marked "Danger" is colored \_\_\_\_\_ and indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- A) Red
- B) Yellow

- C) Orange
- D) Neon Green

4) What is the name of this tool? A) Standard / flathead screwdriver C) Screw navigator B) Chisel D) Pry bar 5) What is the most suitable purpose of the tool in question four? A) Pry objects apart C) Guide wire through conduit B) Turn screws in a certain direction D) Strip coating off wires 6) What does the 2 on a strip of 12-2 wire indicate? A) Type of metal used in the wires C) Length of the wires inside B) Wire gauge D) Number of wires inside 7) What does the 12 on a strip of 12-2 wire tell you? A) Type of metal used in the wires C) Length of the wires inside B) Wire gauge D) Number of wires inside 8) Which of the following wires is the largest in diameter? A) 20-gauge C) 30-gauge B) 14-gauge D) 12-gauge 9) If you were going to operate power tools off a fifteen-amp duplex outlet, which of the following tools could be used? A) Two 10-amp band saws C) One 16-amp drill press B) Three 6-amp angle grinders D) Two 5-amp jig saws 10) Resistance to the flow of electricity is measured in \_\_\_\_\_.

C) Watts

D) Volts

A) Amps

B) Ohms

11) In a typical strip of 12-3 wire, which color wire is regarded as the <u>traveler</u> wire?				
A) Blue wire	C) Red wire			
	,			
B) White wire	D) Black wire			
12) In a typical strip of 14-2 wire, which color wire is regarded as the ground wire?				
A) Bare copper wire	C) Red wire			
B) White wire	D) Black wire			
NOTE: For questions thirteen through fifteen, please refer to the Electrical Calculation Formulas chart below.				
	ulation Formulas			
I=	E/R			
R	=E.I			
E = IR				
P	=IV			
I =	= P/V			
V	= P/I			
	orms three kilowatts (kW) of electrical energy into ng voltage is 1,500 volts, how much current does nower output)?			
A) 2 amps	C) 2 ohms			
B) 500 amps	D) 4,500 ohms			
14) What is the resistance of a circuit that draws 0.02 amps with 24 volts applied?				
A) 0.48 amps	C) 8.3 amps			
B) 0.48 volts	D) 1,200 ohms			
15) Find the current through a 10-ohm resistive circuit when 15 volts are applied.				
A) 1.5 amps	C) 150 amps			
B) 1.5 volts	D) 0.67 ohms			

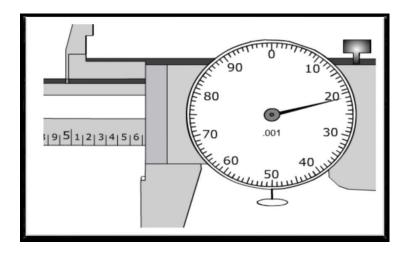
State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Machinery and Equipment Systems** Small Engines Problem-solving Exam

1) A four-stroke engine gets its name from				
A) The number of cylinders it has B) The number of piston movements during a combustion cycle	C) The number of valves used in its design D) The number of engineers who designed it			
2) A two-stroke engine gets its name from				
A) The number of cylinders it has B) The number of piston movements during a combustion cycle	C) The number of valves used in its design D) The number of engineers who designed it			
3) Which stroke follows the exhaust stroke?				
A) Compression B) Intake	C) Power D) Spark			
4) To complete one operating cycle, the crankshaft of a four-stroke engine must make				
A) One-half of a revolution B) Three revolutions	C) Four revolutions D) Two revolutions			
5) To complete one operating cycle, the crankshaft of a two-stroke engine must make				
A) One-half of a revolution B) One revolution	C) Four revolutions D) Two revolutions			
6) What is the correct order of the strokes in a four-stroke engine?				
A) Intake, combustion, power, exhaust B) Intake, compression, spark, exhaust	C) Intake, compression, power, exhaust D) Exhaust, intake, power, compression			

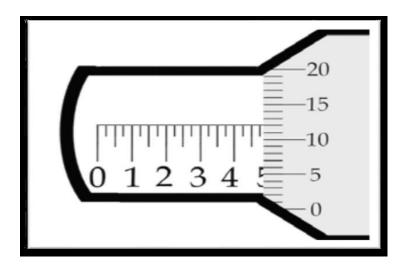
7) What measurement is indicated on the dial caliper below?



- A) 5.623
- B) 5.621

- C) 6.520
- D) 5.622

8) What measurement is indicated on the micrometer below?



- A) .512
- B) .500

- C) .487
- D) .475

9) Identify this part commonly found within small gas engines.



- A) Piston
- B) Cylinder

- C) Connecting rod
- D) Cylinder hone
- 10) Identify this part commonly found within small gas engines.



- A) Valve
- B) Glow plug

- C) Spark plug
- D) Fuel-air mixture igniter
- 11) Identify this part commonly found within small gas engines.



- A) Camshaft
- B) Crankshaft

- C) Gear wheel
- D) Engine pulley

12) Identify this part commonly found within small gas engines.



- A) Camshaft
- B) Crankshaft

- C) Gear wheel
- D) Engine pulley
- 13) Identify this tool commonly used in small gas engine repair.



- A) Ring compressor
- B) Cylinder cleaner

- C) Valve spring retainer
- D) Cylinder hone
- 14) Identify this tool commonly used in small gas engine troubleshooting.



- A) Pressure tester
- B) Spark plug cleaner

- C) Spark tester
- D) Sparkler

15) Identify this tool commonly used to make measurements on small gas engine parts.



- A) Vernier caliperB) Micrometer

- C) Ring compressor
  D) Valve clearance guide

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Metals and Welding**

Shielded Metal Arc Welding / Arc Welding Problem-solving Exam

1) The minimum shade of lens that should be used during the SMAW process is a	ı number	
lens.		

- A) 10
- B) 5

- C) 8
- D) 12

2) Identify this tool used during the SMAW process.



- A) Slag hammer
- B) Chipping hammer

- C) Wire hammer
- D) Angled hammer
- 3) Identify this tool used during the SMAW process.



- A) Grill brush
- B) Hair brush

- C) Wire brush
- D) Steel brush

### NOTE: For questions four and five, please use the Miller Weld Settings Calculator provided at your station.

4) If you are using an E7018 electrode that measures 1/8" in diameter to weld mild steel, what is

the suggested amperage range that sho	ould be used when setting up your welding machine?
A) 110 to 165	C) 320 to 400
B) 200 to 275	D) 65 to 100
	that measures 3/32" in diameter to weld mild steel, what hould be used when setting up your welding machine?
A) 105 to 180	C) 150 to 230
B) 40 to 90	D) 80 to 130
6) is the amo	ount of time in a 10-minute period that the welding
machine can be operated at a specified	
A) Duty cycle	C) Duty period
B) Operating period	D) Cycle of operation
7) What does the <u>60</u> on an E6013 weld	ling electrode tell you?
A) Position	C) Filler rod type
B) Tensile strength	D) Current type
8) Breathing in zinc when welding gal symptoms.	vanized metal can result in experiencinglike
A) Cold	C) Flu
B) Sinus infection	D) Allergy
9) is the process in temperature high enough to cause them.	n which metal pieces are joined by heating them to a n to melt and fuse into a single piece.
A) Brazing	C) Soldering
B) Welding	D) Arcing
	electrode to weld a butt joint. Assuming the weld is als per square inch of pressure would it take to separate the
A) 70	C) 7,018
B) 70,000	D) 18.000

following positions could you use this electrode successfully?				
A) Overhead B) Vertical	C) Flat D) All positions			
12) You are using an E6013 welding electrode when welding mild steel plate, and your welding machine is set up to run either alternating (AC) or direct current (DC). Which of the following current types could you use to successfully weld with this electrode type?				
A) AC- B) DC+	C) DC-D) Any current type can be used			
13) Which of the following issues is the most likely to cause a thin, narrow, string-like welding bead?				
A) Travel speed too fast B) Travel speed too slow	C) Arc length too short D) No electricity			
14) Which of the following issues is the most likely to cause an overly wide and thick-looking welding bead?				
A) Travel speed too fast B) Travel speed too slow	C) Arc length too long D) Too much electricity			
15) Which of the following issues is the most likely to cause undercut in a welding bead?				
A) Travel speed too fast B) Correct electrode size and type	C) Arc length too short D) Welding current too high			

11) You are using an E6011 welding electrode when welding mild steel. In which of the

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Structural Systems**

#### Plumbing Problem-solving Exam

- 1) Regarding pipe types, what do the letters "PVC" stand for?
- A) Polyvinyl ChlorideB) Pipe Vent Cleaner

- C) Plastic Varnished Compound
- D) Primed Vapor Conduit
- 2) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling
- 3) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling

4) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling

5) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling
- 6) What is the purpose of the fitting shown in question five?
- A) Cease the flow of water

- C) Change the direction of water flow 180°
- B) Change the direction of water flow 90°
- D) Reverse the flow of water
- 7) Regarding pipe types, what do the letters "CPVC" stand for?
- A) Certified Polyvinyl Chloride

- C) Coated Polyvinyl Chloride
- B) Chlorinated Polyvinyl Chloride
- D) Constricted Polyvinyl Chloride
- 8) What is the purpose of using Teflon tape when fittings are threaded onto steel pipe?
- A) To inconvenience the plumber
- C) To make the water more potable
- B) To make it easier to uncouple the pipes
- D) To make a watertight seal

9) Regarding irrigation systems used in greenhouses, what is a primary purpose of using timers within these systems?				
<ul><li>A) To increase water consumption</li><li>B) To water plants at certain time intervals</li></ul>	C) To regulate water quality D) To cool the greenhouse			
10) Regarding hydroponics systems, why should plastic pipe and fiberglass?	the plumbing system be constructed of PVC			
A) Because PVC pipe is the cheapest pipe type B) Because nutrient solution flows easier within PVC pipe systems	C) Because PVC pipes have what plants crave D) Because of the corrosive nutrient solution used in the hydroponics system			
11) Regarding fluid dynamics in a plumbing system, Principle states that as the diameter of a pipe containing a flowing fluid increases, the pressure at that point decreases; likewise, the speed of the fluid's flow increases at that point.				
A) Boyle's B) Bernouilli's	C) Hainline's D) Pascal's			
12) Regrading pipe sizing and identification, what do the letters "ID" stand for?				
A) Inside diameter B) Inner diameter	C) Inner-pipe diameter D) Inter-dimensional diameter			
13) Which of the following is considered a disad systems?	vantage of using copper pipe for plumbing			
A) Low initial cost B) High degree of expansion	C) Bad water taste created if the water is basic D) There are no disadvantages to using copper			
14) Identify this tool that is commonly used for h	olding pipe and fittings.			
A) Bench yoke vise B) Machinist's vise	C) Chain vise D) Chain wrench			

15) While you are working to help finish assembling a plumbing system in a greenhouse, you
encounter two PVC pipes of differing sizes that need to be joined together. Which of the
following fitting types would you most likely use to connect these two pipes and complete the
plumbing system?

A) Coupling / Union

C) Cap

B) Elbow

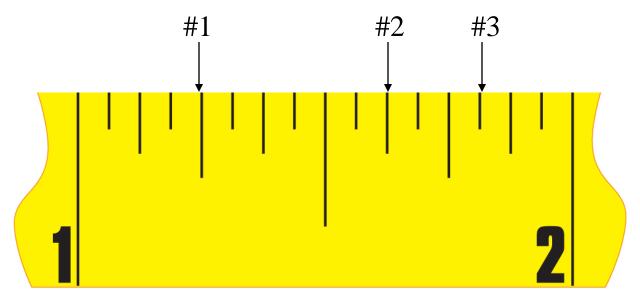
D) Reducer / Bushing

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

# **Environmental and Natural Resource Systems**Soil and Water Management Problem-solving Exam

NOTE: Use the image below to answer questions one through four.



### Standard Tape Measure Showing Inch Breakdown

1) V	Vhat is t	the measurement of	point #1	in the	image a	bove?
------	-----------	--------------------	----------	--------	---------	-------

A) 1 1/4"

C) 1 1/16"

B) 1 1/2"

D) 1 1/8"

2) What is the measurement of point #2 in the image above?

A) 5/8"

C) 1 5/8"

B) 1 10/16"

D) 1 3/4"

- 3) What is the measurement of point #3 in the image above?
- A) 3/4"

C) 1 14/16"

B) 1 13/16"

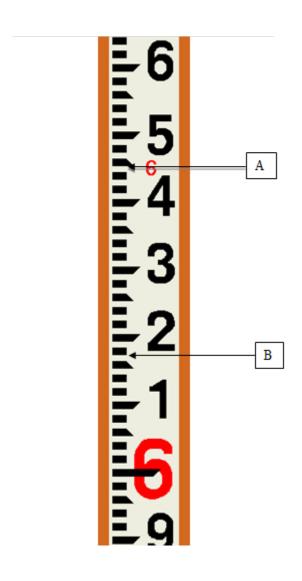
- D) 1 9/16"
- 4) What is the distance between points #1 and #3 on the tape measure?
- A) 1/2"

C) 7/16"

B) 15/32"

D) 9/16"

Note: Use this image below to answer questions five and six.



5) Using the surveying rod in the image on the previous page, what is the reading at point "A"?

A) 1.50

C) 6.05

B) 6.50

D) 6.45

6) Using the surveying rod in the image on the previous page, what is the reading at point "B"?

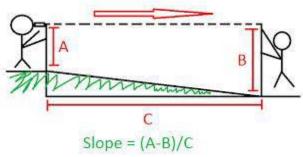
A) 1.70

C) 6.15

B) 6.17

D) 6.50

Note: Use this image below to answer question seven.



7) Assume that you are assisting on a job site and want to help prepare the site to lay a level pad of cement for a new feed silo. In order to minimize costs, you will need to determine if there is any slope over the 6' site. If there is more than 3% slope, you will need to backfill the area that slopes off to ensure that costs remain low. Using the measurements taken at A and B in the image on the previous page, what is the percent slope?

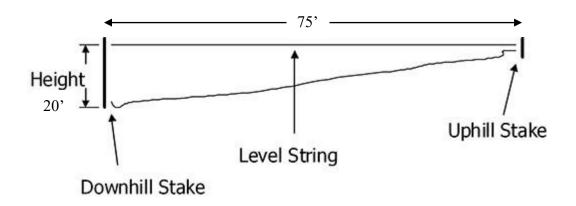
A) 0.27%

C) 2.7%

B) 0.45%

D) 4.5%

Note: Use this image below to answer question eight.



- 8) Using the information in the figure at the bottom of the previous page, calculate the percent slope for the worksite of your concrete pad.
- A) 20%

C) 75%

B) 26%

- D) 95%
- 9) How many acres does one section of land contain?
- A) 660 acres

**C) 640 acres** 

B) 740 acres

- D) None of the above
- 10) Approximately how many acres are in a rectangular field that measures 1000 by 375 yards? Hints: Area of a rectangle is the length multiplied by the width.

1 yard = 3 feet; 1 acre =  $43,560 \text{ ft}^2$ 

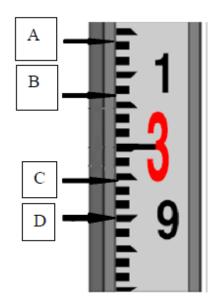
A) 8.61 acres

C) 77.48 acres

B) 17.55 acres

D) 16,355,000,000 acres

Note: Use the arrows pointing to the Philadelphia rod to answer questions eleven through fifteen.



- 11) What is the measurement scale on the rod shown?
- A) Metric

C) Standard

B) Engineer's

D) None of the above

12) What is the measurement shown for	point "A"?
A) 3 meters 14 cm B) 3.14 meters	<ul><li>C) 3 feet 1.4 inches</li><li>D) 3.14 feet</li></ul>
13) What is the measurement shown for	point "B"?
A) 3 feet 7 inches	C) 3.07 feet
B) 3 meters 7 cm	D) 3.07 meters
14) What is the measurement shown for	point "C"?
A) 2 feet 9.5 inches	C) 2.95 feet
B) 2 meters 9.5 cm	D) 2.95 meters
15) What is the measurement shown for	point "D"?
A) 9 feet	C) 2.90 meters
B) 2.90 feet	D) 2 feet 9 inches

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Electrical Systems**

#### Electrical Problem-solving Exam

1) Identify this electrical tool.



- A) Receptacle tester
- B) Volt meter
- 2) Identify this electrical tool.

- C) Digital multimeter
- D) Amperage determination tool



- A) Receptacle tester
- B) Solenoid voltage tester

- C) Outlet detector
- D) Three-pronged switch
- 3) Regarding safety labels, a label box marked "Danger" is colored \_\_\_\_\_ and indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.
- A) Red
- B) Yellow

- C) Orange
- D) Neon Green

4) What is the name of this tool?



A) Standard / flathead screwdriver B) Chisel	C) Screw navigator D) Pry bar		
5) What is the most suitable purpose of the tool in question four?			
A) Pry objects apart B) Turn screws in a certain direction	<ul><li>C) Guide wire through conduit</li><li>D) Strip coating off wires</li></ul>		
6) What does the 2 on a strip of 12-2 wire indicat	e?		
A) Type of metal used in the wires B) Wire gauge	<ul><li>C) Length of the wires inside</li><li>D) Number of wires inside</li></ul>		
7) What does the <u>12</u> on a strip of 12-2 wire tell ye	ou?		
A) Type of metal used in the wires  B) Wire gauge	C) Length of the wires inside D) Number of wires inside		
8) Which of the following wires is the largest in diameter?			
A) 20-gauge B) 14-gauge	<ul><li>C) 30-gauge</li><li>D) 12-gauge</li></ul>		
9) If you were going to operate power tools off a following tools could be used?	fifteen-amp duplex outlet, which of the		
A) Two 10-amp band saws B) Three 6-amp angle grinders	<ul><li>C) One 16-amp drill press</li><li>D) Two 5-amp jig saws</li></ul>		
10) Resistance to the flow of electricity is measured in			
A) Amps B) Ohms	C) Watts D) Volts		

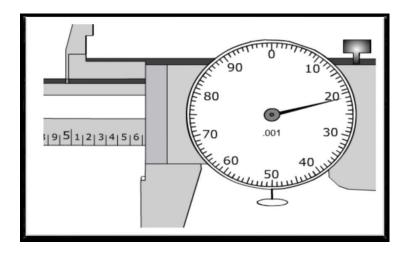
11) In a typical strip of 12-3 wire, which color w	rire is regarded as the <u>traveler</u> wire?	
A) Blue wire B) White wire	C) Red wire D) Black wire	
12) In a typical strip of 14-2 wire, which color wire is regarded as the ground wire?		
A) Bare copper wire B) White wire	C) Red wire D) Black wire	
NOTE: For questions thirteen through fifteen, please refer to the Electrical Calculation Formulas chart below.		
The state of the s	ilation Formulas E/R	
R=E.I		
E = IR		
P=IV		
I =	P/V	
V=	P/I	
13) A direct current (DC) electric motor transfor mechanical form. If the electric motor's operatin it "draw" when operating at full load (i.e., full po	g voltage is 1,500 volts, how much current does	
A) 2 amps B) 500 amps	C) 2 ohms D) 4,500 ohms	
14) What is the resistance of a circuit that draws	0.02 amps with 24 volts applied?	
A) 0.48 amps B) 0.48 volts	C) 8.3 amps <b>D) 1,200 ohms</b>	
15) Find the current through a 10-ohm resistive circuit when 15 volts are applied.		
A) 1.5 amps B) 1.5 volts	C) 150 amps D) 0.67 ohms	

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

## DO NOT WRITE ON THIS DOCUMENT

#### **Machinery and Equipment Systems** Small Engines Problem-solving Exam 1) A four-stroke engine gets its name from \_\_\_\_\_ A) The number of cylinders it has C) The number of valves used in its design **B)** The number of piston movements during D) The number of engineers who designed it a combustion cycle 2) A two-stroke engine gets its name from \_\_\_\_\_ A) The number of cylinders it has C) The number of valves used in its design **B)** The number of piston movements during D) The number of engineers who designed it a combustion cycle 3) Which stroke follows the exhaust stroke? A) Compression C) Power B) Intake D) Spark 4) To complete one operating cycle, the crankshaft of a four-stroke engine must make A) One-half of a revolution C) Four revolutions B) Three revolutions D) Two revolutions 5) To complete one operating cycle, the crankshaft of a two-stroke engine must make A) One-half of a revolution C) Four revolutions D) Two revolutions B) One revolution 6) What is the correct order of the strokes in a four-stroke engine? A) Intake, combustion, power, exhaust C) Intake, compression, power, exhaust D) Exhaust, intake, power, compression B) Intake, compression, spark, exhaust

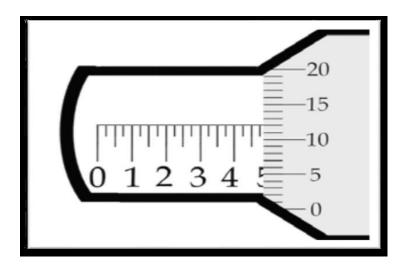
7) What measurement is indicated on the dial caliper below?



- A) 5.623
- B) 5.621

- C) 6.520
- D) 5.622

8) What measurement is indicated on the micrometer below?



- A) .512
- B) .500

- C) .487
- D) .475

9) Identify this part commonly found within small gas engines.



- A) Piston
- B) Cylinder

- C) Connecting rod
- D) Cylinder hone
- 10) Identify this part commonly found within small gas engines.



- A) Valve
- B) Glow plug

- C) Spark plug
- D) Fuel-air mixture igniter
- 11) Identify this part commonly found within small gas engines.



- A) Camshaft
- B) Crankshaft

- C) Gear wheel
- D) Engine pulley

12) Identify this part commonly found within small gas engines.



- A) Camshaft
- B) Crankshaft

- C) Gear wheel
- D) Engine pulley
- 13) Identify this tool commonly used in small gas engine repair.



- A) Ring compressor
- B) Cylinder cleaner

- C) Valve spring retainer
- D) Cylinder hone
- 14) Identify this tool commonly used in small gas engine troubleshooting.



- A) Pressure tester
- B) Spark plug cleaner

- C) Spark tester
- D) Sparkler

15) Identify this tool commonly used to make measurements on small gas engine parts.



- A) Vernier caliperB) Micrometer

- C) Ring compressor
  D) Valve clearance guide

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Metals and Welding**

Shielded Metal Arc Welding / Arc Welding Problem-solving Exam

1) The minimum shade of lens that should be used during the SMAW process is a number \_\_\_\_\_lens.

- A) 10
- B) 5

- C) 8
- D) 12

2) Identify this tool used during the SMAW process.



- A) Slag hammer
- B) Chipping hammer

- C) Wire hammer
- D) Angled hammer
- 3) Identify this tool used during the SMAW process.



- A) Grill brush
- B) Hair brush

- C) Wire brush
- D) Steel brush

### NOTE: For questions four and five, please use the Miller Weld Settings Calculator provided at your station.

4) If you are using an E7018 electrode that measures 1/8" in diameter to weld mild steel, what is the suggested amperage range that should be used when setting up your welding machine?		
<b>A) 110 to 165</b> B) 200 to 275	C) 320 to 400 D) 65 to 100	
5) If you are using an E6013 electrode that measures 3/32" in diameter to weld mild steel, what is the suggested amperage range that should be used when setting up your welding machine?		
A) 105 to 180 B) 40 to 90	C) 150 to 230 D) 80 to 130	
6) is the amount of time in a 10-minute period that the welding machine can be operated at a specified current without overheating.		
A) Duty cycle B) Operating period	<ul><li>C) Duty period</li><li>D) Cycle of operation</li></ul>	
7) What does the <u>60</u> on an E6013 welding electrode tell you?		
A) Position B) Tensile strength	C) Filler rod type D) Current type	
8) Breathing in zinc when welding galvanized metal can result in experiencinglike symptoms.		
A) Cold B) Sinus infection	C) Flu D) Allergy	
9) is the process in which metal pieces are joined by heating them to a temperature high enough to cause them to melt and fuse into a single piece.		
A) Brazing B) Welding	C) Soldering D) Arcing	
10) You are using an E7018 welding electrode to weld a butt joint. Assuming the weld is performed correctly, how many pounds per square inch of pressure would it take to separate the joint?		
A) 70 B) <b>70,000</b>	C) 7,018 D) 18,000	

11) You are using an E6011 welding electrode when welding mild steel. In which of the following positions could you use this electrode successfully?		
A) Overhead B) Vertical	C) Flat  D) All positions	
12) You are using an E6013 welding electrode when welding mild steel plate, and your welding machine is set up to run either alternating (AC) or direct current (DC). Which of the following current types could you use to successfully weld with this electrode type?		
A) AC-	C) DC-	
B) DC+	D) Any current type can be used	
13) Which of the following issues is the most likely to cause a thin, narrow, string-like welding bead?		
A) Travel speed too fast	C) Arc length too short	
B) Travel speed too slow	D) No electricity	
14) Which of the following issues is the most likely to cause an overly wide and thick-looking welding bead?		
A) Travel speed too fast	C) Arc length too long	
B) Travel speed too slow	D) Too much electricity	
15) Which of the following issues is the most likely to cause undercut in a welding bead?		
A) Travel speed too fast	C) Arc length too short	
B) Correct electrode size and type	D) Welding current too high	

State of Iowa Department of Education Iowa State University Department of Agricultural Education and Studies

# DO NOT WRITE ON THIS DOCUMENT

#### **Structural Systems**

#### Plumbing Problem-solving Exam

- 1) Regarding pipe types, what do the letters "PVC" stand for?
- A) Polyvinyl Chloride

C) Plastic Varnished Compound

B) Pipe Vent Cleaner

- D) Primed Vapor Conduit
- 2) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling
- 3) Identify this fitting commonly used in plumbing systems.



- A) Tee
- B) Elbow

- C) Cap
- D) Coupling

4) Identify this fitting commonly used in plumbing systems.



A) Tee

B) Elbow

C) Cap

D) Coupling

5) Identify this fitting commonly used in plumbing systems.



A) Tee

B) Elbow

- C) Cap
- D) Coupling
- 6) What is the purpose of the fitting shown in question five?
- A) Cease the flow of water

- C) Change the direction of water flow 180°
- B) Change the direction of water flow  $90^{\circ}$
- D) Reverse the flow of water
- 7) Regarding pipe types, what do the letters "CPVC" stand for?
- A) Certified Polyvinyl Chloride

- C) Coated Polyvinyl Chloride
- **B)** Chlorinated Polyvinyl Chloride
- D) Constricted Polyvinyl Chloride
- 8) What is the purpose of using Teflon tape when fittings are threaded onto steel pipe?
- A) To inconvenience the plumber
- C) To make the water more potable
- B) To make it easier to uncouple the pipes
- D) To make a watertight seal

9) Regarding irrigation systems used in greenhouses, what is a primary purpose of using timers within these systems?		
<ul><li>A) To increase water consumption</li><li>B) To water plants at certain time intervals</li></ul>	C) To regulate water quality D) To cool the greenhouse	
10) Regarding hydroponics systems, why should the plumbing system be constructed of PVC plastic pipe and fiberglass?		
A) Because PVC pipe is the cheapest pipe type B) Because nutrient solution flows easier within PVC pipe systems	C) Because PVC pipes have what plants crave <b>D</b> ) Because of the corrosive nutrient solution used in the hydroponics system	
11) Regarding fluid dynamics in a plumbing system, Principle states that as the diameter of a pipe containing a flowing fluid increases, the pressure at that point decreases; likewise, the speed of the fluid's flow increases at that point.		
A) Boyle's <b>B) Bernouilli's</b>	C) Hainline's D) Pascal's	
12) Regrading pipe sizing and identification, what do the letters "ID" stand for?		
A) Inside diameter B) Inner diameter	C) Inner-pipe diameter D) Inter-dimensional diameter	
13) Which of the following is considered a disadvantage of using copper pipe for plumbing systems?		
A) Low initial cost B) High degree of expansion	C) Bad water taste created if the water is basic D) There are no disadvantages to using copper	
14) Identify this tool that is commonly used for holding pipe and fittings.		
A) Bench yoke vise B) Machinist's vise	C) Chain vise D) Chain wrench	

15) While you are working to help finish assembling a plumbing system in a greenhouse, you encounter two PVC pipes of differing sizes that need to be joined together. Which of the following fitting types would you most likely use to connect these two pipes and complete the plumbing system?

A) Coupling / Union

C) Cap

B) Elbow

D) Reducer / Bushing